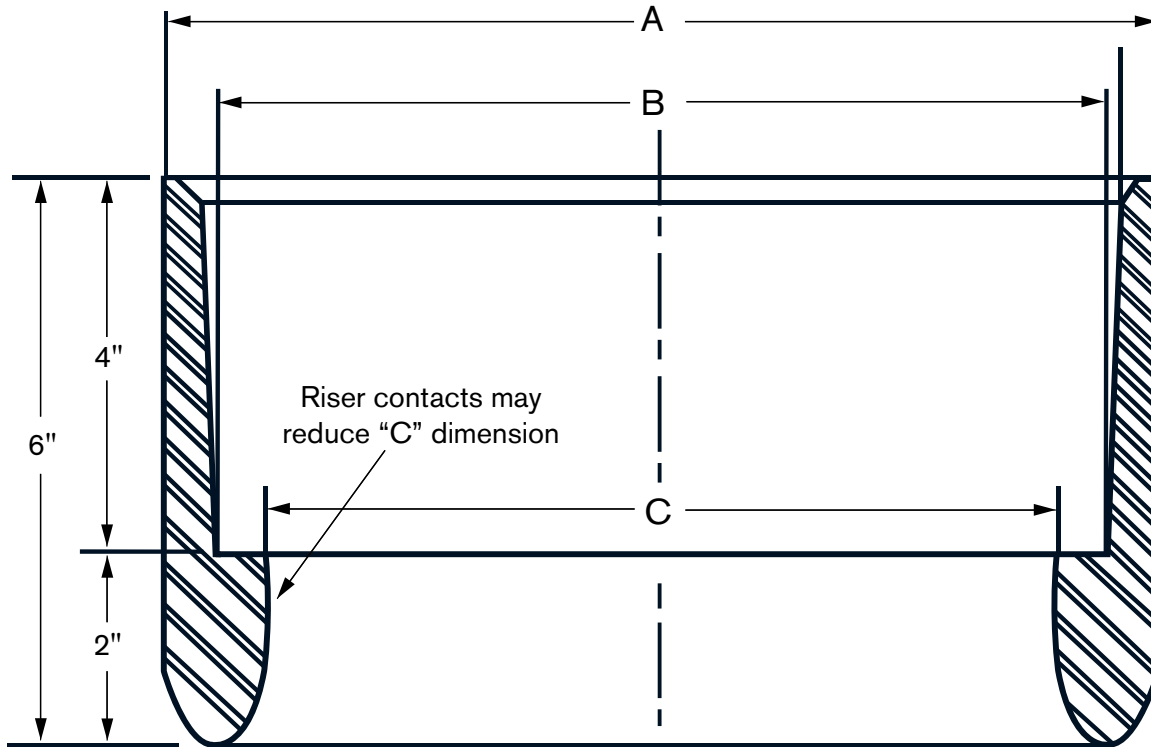


# OUTSIDE CUTTING SHOE

## O-14000



### MATERIAL: CAST STEEL

ASTM A148 90/60

Normal foundry tolerances apply

PIPE SIZE	A	B	C	WEIGHT
12 3/4"	13 7/8"	12 7/8"	11 7/8"	40#
18"	19 1/8"	18 1/8"	16 13/16"	73#

### Attachment Procedure

1. Hold cutting shoe in close contact with the end of pile.
2. Place a 5/16" fillet or flare weld along the entire top circumference of the cutting shoe utilizing an E70XX low hydrogen electrode or equivalent filler material.

#### Alternatively:

Place 5/16" fillet or flare weld inside the cutting shoe at the interface of shoe shoulder and bottom of pile with an E-70XX low hydrogen electrode or equivalent filler material.



**ASSOCIATED PILE  
& FITTING**

45 Samworth Road, Clifton, NJ 07014

Tel: 973-773-8400

Fax: 973-773-8442

email: [apf@associatedpile.com](mailto:apf@associatedpile.com)

[www.associatedpile.com](http://www.associatedpile.com)

Call Toll Free: 800-526-9047